

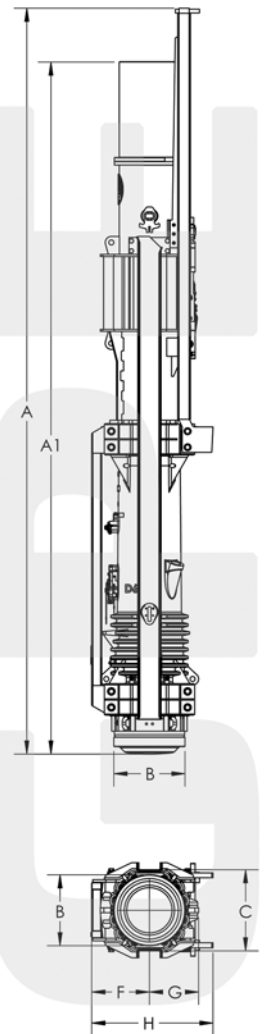


Specifications: D 46-32 Diesel Pile Hammer

Dimensions approx:

Length of Hammer:	A1	5600 mm	18' 4" ft
Hammer length w/starter guides:	A	6400 mm	21' ft
Outer diameter of impact block:	B	660 mm	2' 2" ft
Min. Guiding Width:	C	813 mm	32" in
Width of hammer:	D	785 mm	31" in
Hammer Center to Pump Guard:	F	445 mm	1' 6" ft
Hammer Center to Trip:	G	275 mm	10" in
Hammer Depth:	H	848 mm	2' 9" ft

Pump Setting 1	73.9 kNm	54,358 ft.lbs.
Pump Setting 2	96.3 kNm	70,805 ft.lbs.
Pump Setting 3	121.1 kNm	89,040 ft.lbs.
Pump Setting 4	145.9 kNm	107,315 ft.lbs.



Weights approx:

Weight of diesel pile hammer approx.:	12.43 US tons	24,859 lbs
Weight of piston approx.:	4600 kg	10,141.3 lbs
Impact Block approx.:	1070 kg	2,359 lbs
Tripping device approx.:	500 kg	1,102.3 lbs
Tool box approx.:	100 kg	220.5 lbs

Energy per blow

Max:	145.9 kNm	107,315 ft lbf
Min:	73.9 kNm	54,358 ft lbf
Number of blows:		35–52 min
Suitable for driving piles, up to	16,000 kg	35,274 lbs

Batter Info

Max. gradient of batter pile driven:	1:3/1:1
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Consumption

Diesel fuel:	16 L hr.	4.3 gph
Lubrication oil:	2 L hr.	.53 gph

Volume

Diesel oil tank:	89 L	23.5 gal
Lube tank:	17 L	4.5 gal